

Title: FLOW-ON PAPERMAKING METHOD  
FOR FIBER REINFORCED CEMENT  
PANEL JP2004314456A

Abstract: PROBLEM TO BE SOLVED: To suppress  
the discharge of the solid component of the  
surface layer of a green sheet to enhance the  
yield of the fiber reinforced cement panel, in  
the flow-on papermaking method for a fiber  
reinforced cement panel by draining the  
floating water of the surface layer of the green  
sheet to the area above the green sheet  
through a water permeable sheet by a suction  
device.

SOLUTION: A flocculant (12) is sprinkled  
over the green sheet (4) on the upstream side  
of the suction device (8) with respect to a  
papermaking direction. The mesh size of the  
water permeable sheet is 100-500  $\mu\text{m}$ .

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Publication  
Date: 2004-11-11

Application  
Date: 2003-04-16

Cites: 0

Cited By: 0

Intl Class: B28B00152

US Class:

Field of  
Search:

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